

Garant

**Carbide boring bar E.. SDQCL 107,5°, for indexable inserts DC., left-hand,
Shank Ø / insert size: 0408/04mm**


Order data

Order number	260321 0408/04
GTIN	4062406066734
Item class	21T

Technical description

suitable indexable insert	DC.. 04T0..
Minimum pre-drill Ø D_{min}	5.6 mm
Pack of insert screws	269028 26
Clamping height L_2	7.5 mm
Overhang L_1	30 mm
Overall length L	80 mm
Head length L_1	26 mm
Neck width L_4	4 mm
ISO code toolholder	E0408F SDQCR/L04
Setting angle κ	107.5 degrees
Insert size	4 mm
Centre offset L_3	3 mm
Usable depth T	1.1 mm
Shank Ø D_s	8 mm
Standard	Works standard
Application type	left-hand

Boring depth up to	8xD
Tool material	Carbide
Through-coolant	yes
Application	Internal longitudinal turning
Type of product	Boring Bar

Accessories

Torque screwdriver with scale, to take interchangeable blades maximum torque 500 cNm	659957 500
PrecisionBit for Torx®, 1/4 inch E 6.3 Torx® profile TX5	674248 TX5